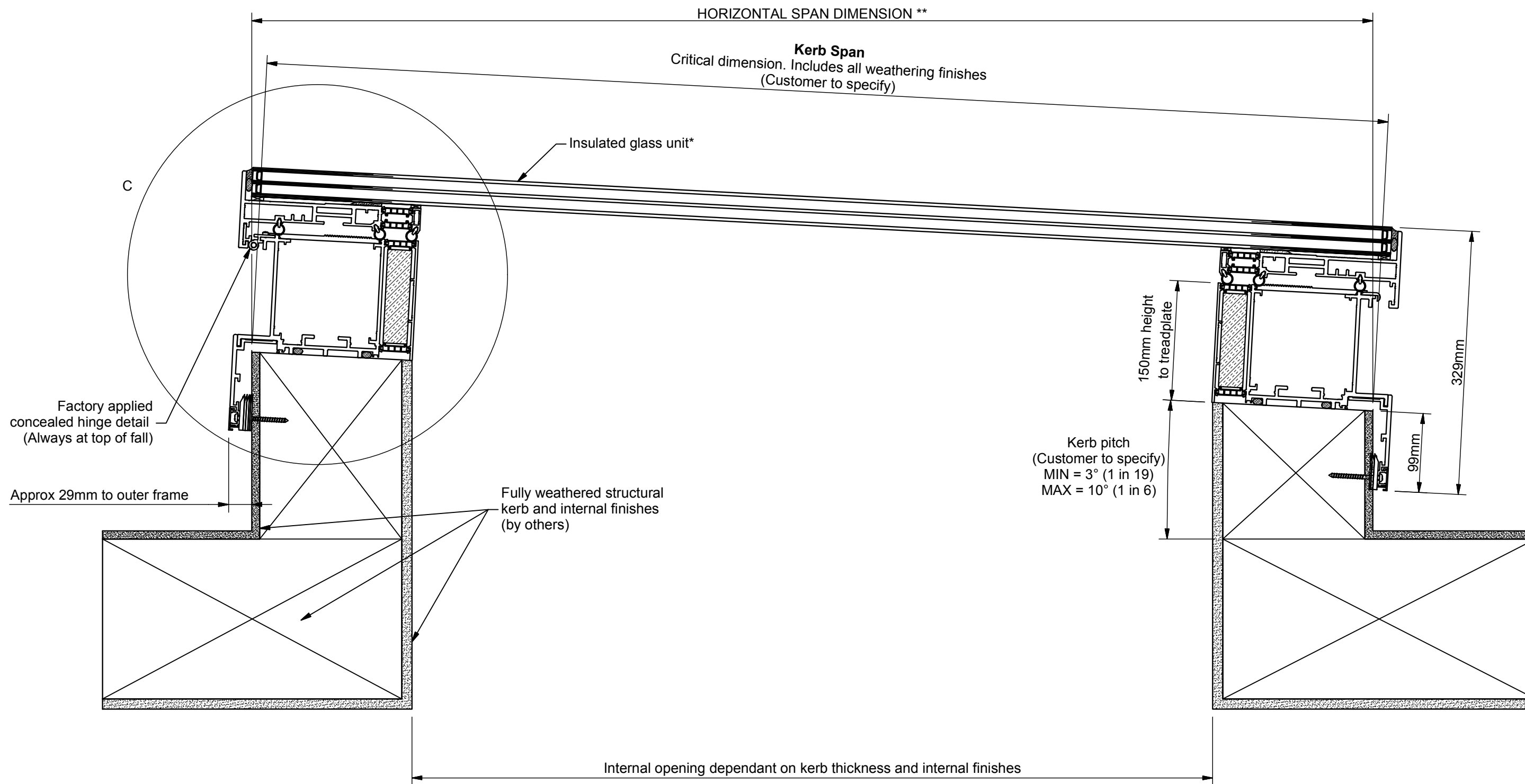


Section B-B (Scale 1:5)
(Along fall)



*Standard triple glazed unit comprises:
 4mm Clear HST toughened outer
 12mm Warm edge argon filled silicone sealed spacer
 4mm Clear HST soft coat low E toughened mid pane
 12mm Warm edge argon filled silicone sealed spacer
 4mm Clear HST soft coat low E toughened inner
 Double glazed option available

** Dimension calculated as:
 $SPAN \times \text{COSINE}(PITCH^\circ)$
 e.g. $2000\text{cos}(3) = 1997$

Standard colour:
 RAL7015 Slate grey outer
 RAL9010 Pure white inner

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Third angle projection unless otherwise noted.
 Tolerances:
 Whole numbers = ±1mm
 One decimal place = ±0.5mm
 Two decimal places = ±0.2mm
 All angles 90±0.5 degrees unless specified
IF IN DOUBT - ASK! DO NOT SCALE
Supplier to deburr & remove sharp corners

Rev	Revision Description	Drawn/Date
-	Initial release	JWL 14.03.14

Product: 406 GV Standard Skydoor		Checked By: PGW
Description: Skydoor section B-B along fall triple glaze		
Materials: N/A	Drawn By: JWL	Check Date: 14.03.14
Finish: N/A	Drawn Date: 14.03.14	
Weight: N/A	Quantity: N/A	Drawing No: 406-ASS-414
Scale: 1:5		